



## Direct Roving 318-E6 for Filament Winding, Pultrusion and Pultrusion

318 Direct Roving is coated with a silane-based sizing compatible with epoxy resins and designed for filament winding, pultrusion and weaving applications. 318 is suitable for use in high pressure pipes, storage tanks and rods and fabrics to be used in wind blades manufactured.

### SPECIFICATIONS

Type of Glass  
E6

Type of Fiberglass  
Direct Roving (DR)

Standard  
Linear Mass Densities  
300–4800  
grams per metre (Tex)

Filament Diameter  
14–24 microns

Most Common Sizes  
E6DR24-2400-318

### FEATURES

- Complete and fast wet-out
- Good mechanical properties of woven fabrics
- Good processing properties
- Low fuzz
- Low unwinding tension

### RESIN COMPATIBILITY

- Epoxy (EP)

### USES

- Pipes — high pressure
- Storage tanks
- Wind blades

### TECHNICAL PARAMETERS

Linear Density (%)  
ISO 1889  
± 5%

Moisture Content (%)  
ISO 3344  
≤ 0.10%

Size Content (%)  
ISO 1887  
0.55 ± 0.15%

Breakage Strength (N/tex)  
ISO 3341  
≥ 0.40

### MECHANICAL PROPERTIES

Tensile Strength  
ASTM D2343  
2530 MPa

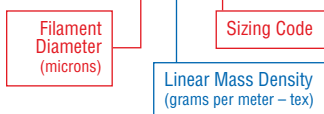
Tensile Modulus  
ASTM D2343  
81135 MPa

Shear Strength  
ASTM D2344  
70 MPa

Shear Strength Retention  
(72 hr. boiling)  
93%

### NOMENCLATURE

E6DR00-000-000



# Direct Roving **318-E6** for Filament Winding, Pultrusion and Pultrusion

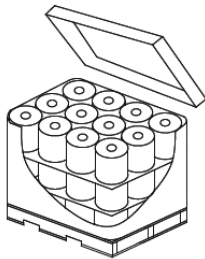
## PACKAGING

Doffs can be packed on pallets or in small cardboard boxes.



Doff

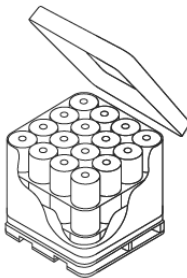
Doff:	270	310
Doff outside diameter	270 mm (10.6 in)	310 mm (12.2 in)
Doff inside diameter	160 mm (6.3 in)	160 mm (6.3 in)
Doff height	260 mm (10 in)	260 mm (10 in)
Doff weight	15.6 kg (34.4 lb)	22 kg (48.5 lb)



3-Layer Pallet  
12 doffs per Layer

## Pallet:

Number of layers per pallet	3	4	3	4
Number of doffs per layer	16	16	12	12
Number of doffs per pallet	48	64	36	48
Net weight	750 (1653.4 lb)	1000 kg (2204.6 lb)	792 kg (1746 lb)	1056 kg (2328 lb)
Length	1120 mm (44 in)	1120 mm (44 in)	1270 mm (50 in)	1270 mm (50 in)
Width	1120 mm (44 in)	1120 mm (44 in)	960 mm (37.8 in)	960 mm (37.8 in)
Height	940 mm (37 in)	1180 mm (46.5 in)	940 mm (37 in)	1180 mm (46.5 in)



3-Layer Pallet  
16 doffs per Layer

## STORAGE

Unless otherwise specified, fiberglass products should be stored in a dry, cool and moisture-proof area. Room temperature and humidity should always be maintained at 15°C – 35°C, 35% – 65% respectively.

Best used within 12 months after production date. Fiberglass products should remain in their original packaging until just prior to use.

To ensure safety and avoid damage to the product, the pallets should not be stacked more than two layers high. When the pallets are stacked in two layers, care should be taken to correctly and smoothly move the top pallet.